

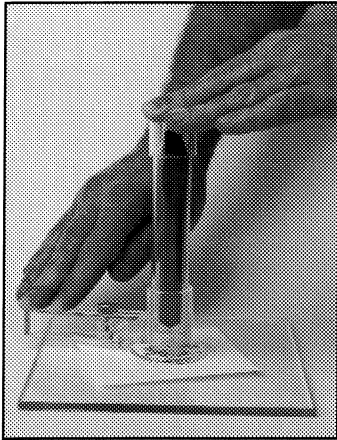


2.25" Button Maker #13716010
& 3" Button Maker #13716020
Operating Instructions

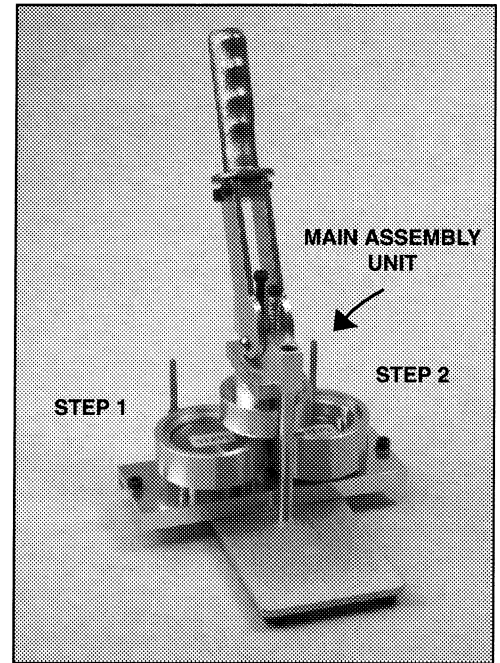


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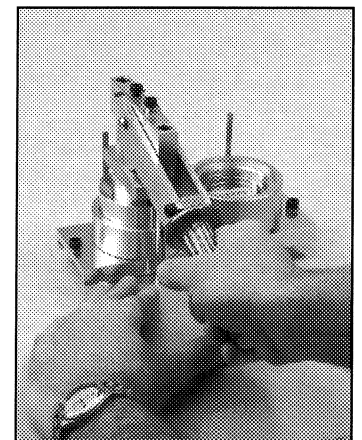
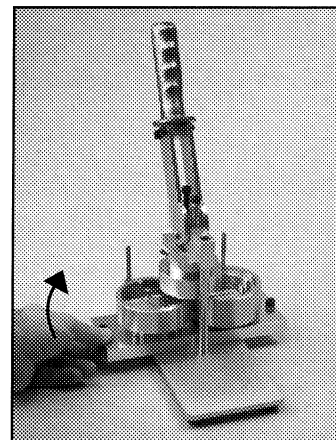
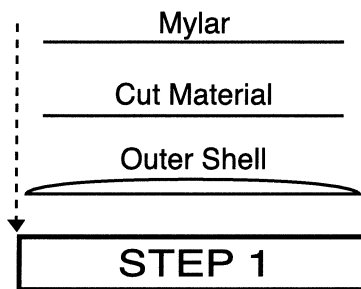
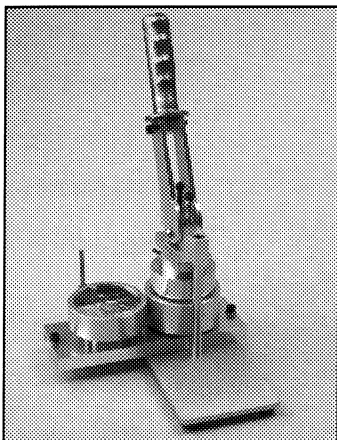
OPERATING INSTRUCTIONS



CUTTING OF MATERIAL
 Place your printed material on the glass cutting base. Center the pre-set #998 Rotary Cutter on the material. Place left hand on top of center tube and right fingers on end of cutter arm. Rotate arm clockwise with downward pressure one full time around. Please note that 1/4" around outside of material will be crimped.



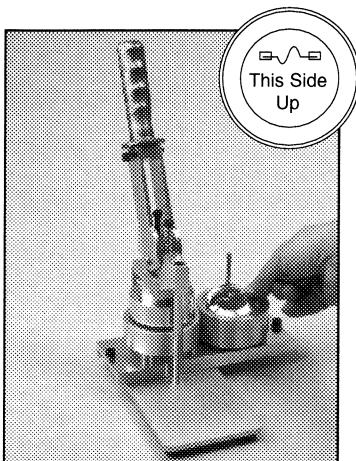
ASSEMBLY OF BUTTON



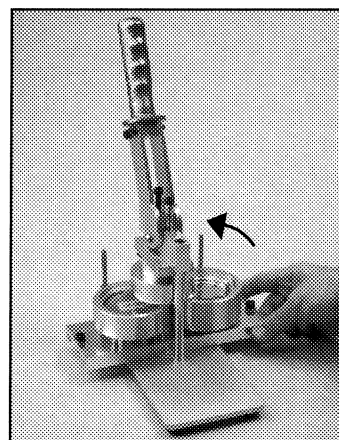
1. Place one outer shell face up in **step 1** of die followed by cut material and then one mylar cover.
 *Make sure only one outer shell and mylar are used per button.

2. Slide **step 1** die to right under main assembly unit.

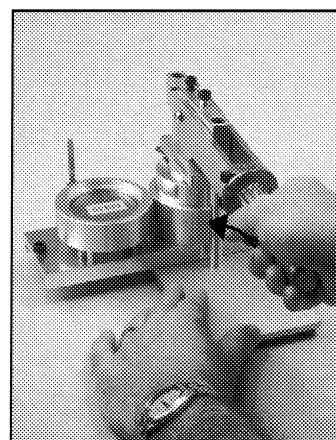
3. Hold front of base and pull handle forward pressing firmly. The button will remain in the assembly unit as handle is released.



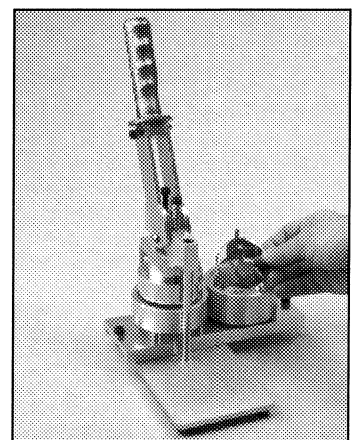
4. Place one pin back in **step 2** die with safety pin down. Make sure pin is parallel to front.



5. Slide die to left under assembly unit.



6. Hold front of base and pull handle forward and apply pressure for crimping action.



7. Slide die to right and remove the finished button.

Note: If mylar is not completely crimped around shell then more pressure is needed during **steps 3 & 6**